

# 9

## SPLIT

### DART AEROSPACE LTD

Work Order:	20381B
Description: Bearpaw Kit (19" x 24")	Part Number: K10008
Dwg: D2432 Rev. F3	Qty: 15 Kits (2)
Ref: K10008 Rev. E	Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler Note: (1) K10008 Kit consists of Qty (2) D2432F Dwg not required	HJ	04.02.16	15
2	DC	Photocopy bluefile: K10008 D206-559-013 D350-578-011 D315-670-011 D427-659-011 and create labels per PPP K10008 CHG006 (Bag Bluefiles separately)	UK 8 KJ	04.02.20	15
3	GA	Cut 2 blanks per (1) K10008 Kit Cut blank: 24.00" x 24.00" x 1.00" thick Material: Black UHMW 1" (MUHMWB10) Batch: -030 114416		04.02.21	15
4	MV	Inspect material for defects or damage prior to machining		04.02.23	15
5	MV	Machine as per Folio D2432 and Dwg D2432		04.02.23	15
6	QC2	Inspect parts as they come off the CNC machine		04.02.23	15
7	MV	Deburr		04.02.23	15
8	QC8 & 5	Second inspection		04.02.23	15
9	KP	Pick: Packing Kit (Note: D2432F is on the BOM as material from step 3) Qty Part Number Description Batch 6 D2182B050 Rubber Cushion B1894/B19540 12 D2274 Radius Block B20207 2 D2432F 24" Bearpaw B20381 6 D2438 Clamp B20089A 12 D2529 Washer B18930/B20090 6 D2732-050 Rubber Cushion B20433/B18806 12 AN4-15A Bolt M13437 12 AN4-17A Bolt M14311/M13536 24 AN960JD416 Washer M13719 12 MS21042L4 Nut (or -4) M13276 1 Paperwork package from Step 2		04.02.26	13
10	QC4	Inspect Kit for 100% Completeness on the W/O		04.04.05	2
11	PK	Identify and pack for shipping as per PPP K10008 REV. E		04-03-03	13
12	AC	Cost / part 232.04 545		04-03-03	13
13	DC	Close W/O 229.76 Inspect Level 21		04.04.06	2

Rev	Date	Change	Revised By	Approved
F	02.05.22	Chg 005 (MPP 2245)	NG	
G	02.07.11	Replace D2639 (D2981-0200-1600) with D2732-050	KJ	
H	02.08.15	Added D427-659 to Step 2	KJ	
I	03.02.21	Reformat; Incorporated D2432F	KJ/RF	





AEROSPACE LTD

Work Order: 20381

Description: Bearpaw

Part Number: D2432

Inspection Dwg: D2432 Rev: F3

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## FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article
 ☐ Prototype

Inspection Sheet Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A	0.063 x 45°	+0.030/-0.010	.060 ✓			
B	5.500	+/-0.030	5.515 ✓			
C	0.200	+/-0.030	.202 ✓			
D	0.25 x 45°	+/-0.030	.235 ✓			
E	R0.250	+/-0.030	R.250 ✓			
F	0.250	+/-0.010	.247 ✓			
G	0.625	+/-0.030	.615 ✓			
H	0.375	+/-0.010	.376 ✓			
I	0.950	+0.030/0.010	.945 ✓			
J	19.000	+/-0.030	19.000 ✓			
K	3.14	+/-0.030	3.155 ✓			
L	3.28	+/-0.030	3.265 ✓			
M	Ø0.260	+0.005/-0.000	.261 ✓			
N	Ø0.93	+/-0.030	.925 ✓			
O	0.30	+0.030/-0.000	.302 ✓			
P	23.750	+/-0.030	23.750 ✓			
Q	7.375	+/-0.030	7.375 ✓			
R	4.250	+/-0.010	4.253 ✓			
S	2.000	+/-0.030	2.011 ✓			
T	9.000	+/-0.010	9.007 ✓			
U	9.000	+/-0.010	9.003 ✓			
V	0.375	+/-0.010	.383 ✓			

Measured by: *[Signature]*Audited by: *[Signature]*

Prototype Approval:

N/A

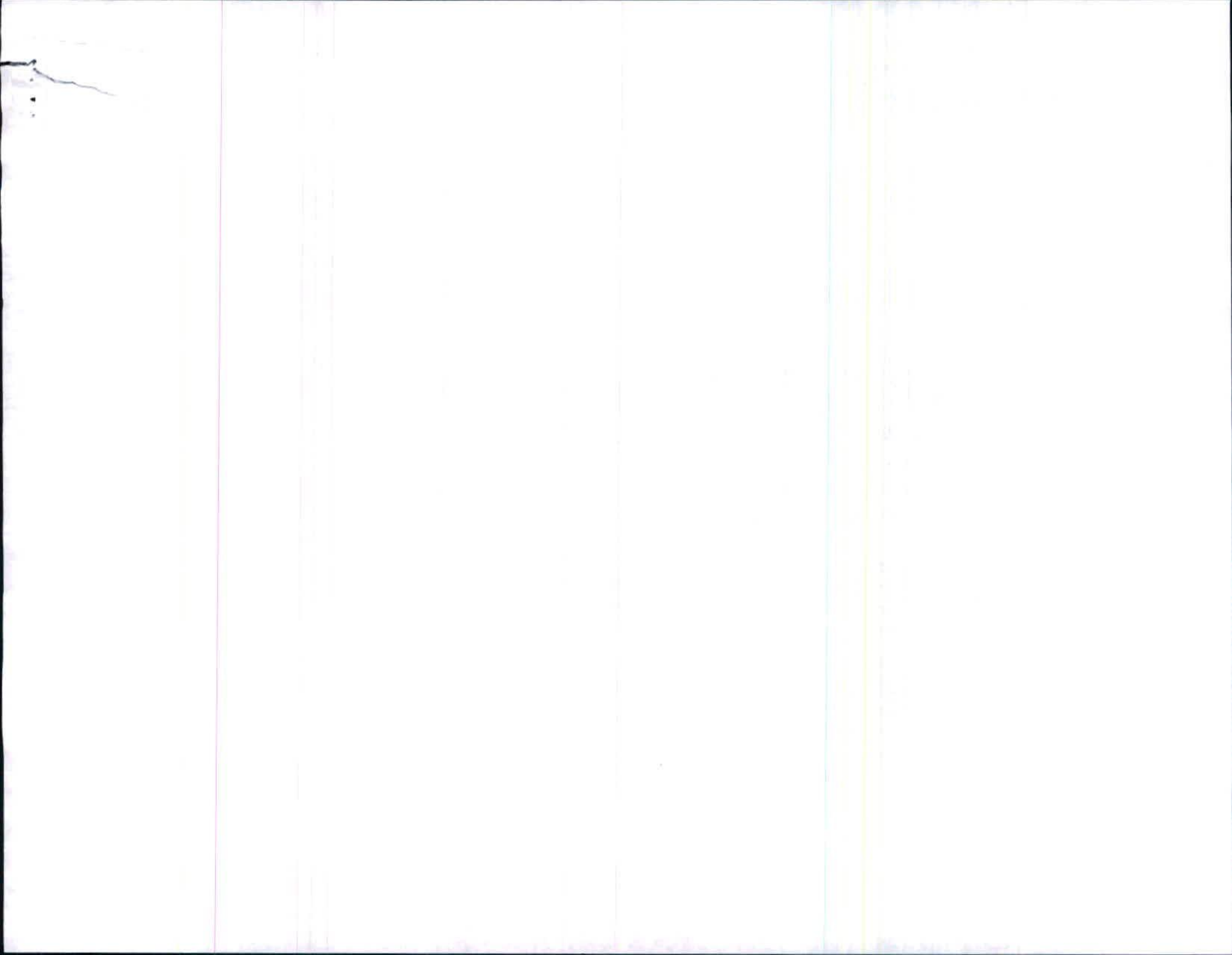
Date: *[Signature]*Date: *[Signature]*

Date:

Rev	Date	Change	Revised by	Approved
A	04.01.09	New Issue	P/O K10008/D206-559-015	KJ/RF

RELEASED

R 04.01.15





# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Feb 16, 2004  
01:36 pm

Work Order No	: 0020381	Department Code:	
Project Name	: *K10008	Burden Flags	: NNNNNNN
Project For	: WK409	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: *K10008	Invoice Number	:
Description	: Bearpaw kit 19" x 24"	Invoice Amount	: 0.00
Manufactured	: Yes	Order Entry No	:
Amount Req'd	: 10.5	OE Value	: 0.00
Amount Done	: 0	Est Margin	: 0.000%
Start Date	: 02-16-04	Actual Margin	: 0.000%
Est Finish Date	: 03-27-04		
Act Finish Date	:		
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:		

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	- 0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00